

CUTTING BLADE CHANGE INSTRUCTIONS

1. Remove the ring grip self locking pin (Fig. 1 – Item 9).
2. Remove the metal safety guard.
3. Rotate the cam handle and knob (Fig. 3 – Items 11 and 12) toward the rear of the machine as far as it will go to expose the cutting blade assembly.
4. Locate the front and rear cutting blades (Fig. 2 – Item 20) and loosen the four set screws (Fig. 2 – Item 29) with the $\frac{5}{64}$ " Allen wrench (smallest of the two).
5. Squeeze the front cutting blade gently and remove the front blade from the cutting blade holder (Fig. 2 – Item 19).
6. Squeeze the rear cutting blade gently and remove the rear blade from the cutting blade holder (Fig. 2 – Item 19).
7. Replace both cutting blades with new ones ensuring that the protected sharp edges are facing up. Slightly snug the four setscrews (Fig. 2 – Item 29) in the cutting blade holder with the $\frac{5}{64}$ " Allen wrench. Remove the protective covering from the cutting blades.

USE CAUTION – THE BLADES ARE VERY SHARP!

8. Rotate the cam handle and knob (Fig. 3 – Items 11 and 12) toward the front of the machine, being careful to line up the screw holes. Insert the ring grip self-locking pin (Fig. 1 – Item 9) through the entire assembly.
9. Lower the cam handle and knob as if cutting ribbon and loosen the setscrews (Fig. 2 – Item 29). Now, while applying downward pressure on the cam handle and knob, tighten the four setscrews (Fig. 2 – Item 29) in the cutting blade holder (Fig. 2 – Item 19) with the $\frac{5}{64}$ " Allen wrench.
10. Replace the guard. **NEVER LEAVE THE BOW MACHINE UNATTENDED WITHOUT THE METAL SAFETY GUARD IN PLACE, OR THE CUTTING BLADES PINNED DOWN AGAINST THE CUTTING BLOCK.**

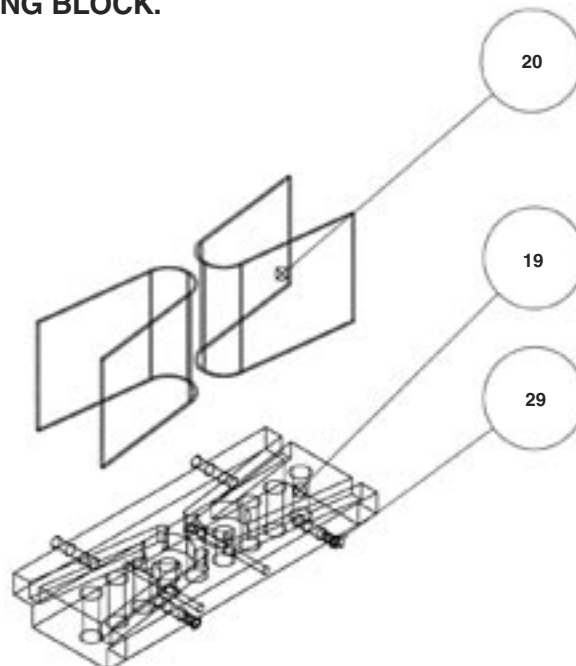


FIGURE 2 — CUTTING BLADE CHANGE INSTRUCTIONS